

INDUSTRIAL HOSES

AIR/WATER HOSE (PIA-1)



APPLICATION:

LOW PRESSURE APPLICATION FOR AIR AND WATER

HNING: REINFORCEMENT:

COVER:

ONE / TWO HIGH TENCITY SYNTHETIC YARN BRAIDS. MODIFIED NATURAL RUBBER COMPOUND WITH GOOD AGEING AND ABRASION PROPERTIES.

EXCEEDS IS 444 & IS 446(TYPE-I).

MODIFY NATURAL RUBBER COMPOUND.

STANDARD:

	NOMINAL BORE		MEAN OUTER COVER DIAMETER		MAXIMUM WORKING PRESSURE		MINIMUM BURST Pressure		
	INCH	MM	ММ	PSI	BAR	PSI	BAR		
	1/4	6.3	13.5	150	10.0	600	40.0		
ſ	5/16	8.0	15.5	150	10.0	600	40.0		
	3/8	10.0	18.0	150	10.0	600	40.0		
	1/2	12.5	20.5	150	10.0	600	40.0		
	5/8	16.0	24.5	150	10.0	600	40.0		
	3/4*	20.0	28.5	150	10.0	600	40.0		
L	1*	25.0	34.5	150	10.0	600	40.0		
	1-1/4*	31.5	42.0	110	7.5	440	30.0		
L	1-1/2*	38*	50.5	110	7.5	440	30.0		
	2*	50*	66.5	110	7.5	440	30.0		

^{*} With two high tenacity yarn braids.



PNEUMATIC TOOL HOSE (PIP-1)



APPLICATION:

REINFORCEMENT:

FOR USE IN COMPRESSED AIR, CONSTRUCTION, SHIPYARD AND WAGON IN TOUGH OPERATING CONDITIONS.

ONE / TWO HIGH TENCITY SYNTHETIC YARN BRAIDS.

LINING: MODIFIED NATURAL RUBBER COMPOUND.

U. INIUDIFIED NATURAL RUDDER CUNIFUUND

COVER: MODIFIED NATURAL RUBBER COMPOUND RESISTANT

TO ABRASION AND AGEING.

STANDARD: EXCEEDS IS 446 (TYPE-II)

LOBAINIA									
NOMINAL BORE		MEAN OUTER COVER DIAMETER	MAXIMUM WORKING PRESSURE		MINIMUM BURST PRESSURE				
NCH	MM	ММ	PSI	BAR	PSI	BAR			
1/4	6.3	13.5	300	20.0	1200	80.0			
5/16	8	15.5	300	20.0	1200	80.0			
3/8	10	18.0	300	20.0	1200	80.0			
1/2*	12.5*	22.5	300	20.0	1200	80.0			
5/8*	16.0*	26.0	300	20.0	1200	80.0			
3/4*	20.0*	30.0	300	20.0	1200	80.0			
1*	25.0*	36.5	300	20.0	1200	80.0			
1-1/4*	31.5*	43.5	225	15.0	900	60.0			
1-1/2*	38.0*	50.5	225	15.0	900	60.0			
2*	50.0*	66.5	225	15.0	900	60.0			
1	NCH 1/4 5/16 8/8 1/2* 5/8* 8/4* 1*	NCH MM 1/4 6.3 5/16 8 8/8 10 1/2* 12.5* 5/8* 16.0* 8/4* 20.0* 1* 25.0* 1-1/4* 31.5* 1-1/2* 38.0*	COVER DIAMETER NCH MM MM 1/4 6.3 13.5 5/16 8 15.5 3/8 10 18.0 1/2* 12.5* 22.5 5/8* 16.0* 26.0 3/4* 20.0* 30.0 1* 25.0* 36.5 1-1/4* 31.5* 43.5 1-1/2* 38.0* 50.5	COVER DIAMETER PRES NCH MM MM PSI 1/4 6.3 13.5 300 1/6 8 15.5 300 1/2* 12.5* 22.5 300 1/2* 12.5* 22.5 300 1/4* 20.0* 30.0 300 1* 25.0* 36.5 300 1-1/4* 31.5* 43.5 225 1-1/2* 38.0* 50.5 225	COVER DIAMETER PRESSURE NCH MM MM PSI BAR 1/4 6.3 13.5 300 20.0 5/16 8 15.5 300 20.0 3/8 10 18.0 300 20.0 1/2* 12.5* 22.5 300 20.0 5/8* 16.0* 26.0 300 20.0 3/4* 20.0* 30.0 300 20.0 1* 25.0* 36.5 300 20.0 1-1/4* 31.5* 43.5 225 15.0 1-1/2* 38.0* 50.5 225 15.0	COVER DIAMETER PRESSURE PRESSURE NCH MM MM PSI BAR PSI 1/4 6.3 13.5 300 20.0 1200 5/16 8 15.5 300 20.0 1200 3/8 10 18.0 300 20.0 1200 1/2* 12.5* 22.5 300 20.0 1200 5/8* 16.0* 26.0 300 20.0 1200 3/4* 20.0* 30.0 300 20.0 1200 1* 25.0* 36.5 300 20.0 1200 1-1/4* 31.5* 43.5 225 15.0 900 1-1/2* 38.0* 50.5 225 15.0 900			



CARBON FREE HOSE (PI CF)



APPLICATION:

FOR USE IN INDUCTION FURNCE AS CABLE

COOLANT AND NON- CONDUCTIVE APPLICATION.
WHITE SYNTHECTIC RUBBER COMPOUND.

REINFORCEMENT: ONE / TWO HIGH TENCITY HEAT RESISTANT

SYNTHETIC YARN BRAID / BRAIDS.

GREEN RUBBER COMPOUND WITH ABRASION, WEATHER, HEAT RESISTANCE AND AGEING

PROPERTIES.

NOMINAL BORE		MEAN OUTER COVER DIAMETER	MAXIMUM WORKING PRESSURE		MINIMUM BURST PRESSURE	
INCH	MM	ММ	PSI	BAR	PSI	BAR
3/8	10	18.0	290	20.0	1160	80.0
1/2	12.5*	22.5	290	20.0	1160	80.0
5/8*	16.0*	26.5	290	20.0	1160	80.0
3/4*	20.0*	30.0	290	20.0	1160	80.0
1*	25.0*	36.5	290	20.0	1160	80.0
1-1/4*	31.5	43.5	290	20.0	1160	80.0
1-1/2*	38.0*	50.5	250	17.5	1000	70.0
2*	50.0*	66.5	250	17.5	1000	70.0

^{*}With Two high tenacity heat resistant synthetic yarn braid.



RUBBER STEAM HOSE (PIS 1)



APPLICATION

STEAM HOSE FOR USE IN MEDIUM PRESSURE
SATURATED STEAM IN TOUGH CONDITIONS.
HEAT RESISTANT SYNTHETIC RUBBER COMPOUND.

LINING: REINFORCEMENT:

HEAT RESISTANT SYNTHETIC RUBBER COMPOUNI
TWO HIGH TENCITY HEAT RESISTANT SYNTHETIC
YARN.

COVER:

HEAT AND ABRASION RESISTANT COMPOUND WITH EXCELLENT OZONE AND AGEING PROPERTIES.

TEMP. RANGE STANDARD:

SUPER EXCEEDS IS 10655(TYPE-II)

UPTO 1700C.

NOMINAL BORE		MEAN OUTER COVER DIAMETER	MAXIMUM WORKING PRESSURE		MINIMUM BURST PRESSURE	
INCH	MM	ММ	PSI	BAR	PSI	BAR
3/8	10.0	18.0	115	8.0	1150	80.0
1/2	12.5	23.0	115	8.0	1150	80.0
5/8	16.0	27.0	115	8.0	1150	80.0
3/4	20.0	31.0	115	8.0	1150	80.0
1	25.0	37.5	115	8.0	1150	80.0
1-1/4	31.5	44.5	115	8.0	1150	80.0
1-1/2	38.0	52.0	115	8.0	1150	80.0
2	50.0	66.5	115	8.0	1150	80.0



WATER SUCTION HOSE (LIGHT DUTY) PIWS-1



(Conforming to IS: 2482/1990)

Natural rubber compound lining free from air blisters. Reinforced with woven fabric and single helical embedded galvanized mild steel spiral wire. Outer corrugated cover made of natural rubber compound resistant to abrasion and weather

Application

Used for suction of water under low pressure such as Irrigation, Dam. Agricultural projects, Excavations, Mines etc.

Temperature Range Size Range

Working pressure

-400C to + 700C NB 1 inch to 6 inch

2kg/cm2

WATER SUCTION HOSE PIWS-2



(Conforming to IS: 3549/1983)

Natural rubber compound lining free from air blisters. Reinforced with woven fabric and double helical embedded galvanized mild steel spiral wire to suit required pressure. Outer corrugated cover made of natural rubber compound resistant to abrasion and weather.

Application

Heavy duty suction and discharge service, where rugged flexible hose is required both for delivery and de-watering purpose such as excavation of mines. Construction project - handling waste water or mud etc.

Temperature Range Size Range

Working pressure

-40 C to + 70 C

NB 1 inch to 10 inch

Type I 7ka/cm2 Type II 10kg/cm2 Type II 15kg/cm2





OIL SUCTION AND DISCHARGE HOSE PIOS-2



(Conforming to IS: 8189/1976)

Uniform lining of suitable rubber compound resistant to petroleum product, ageing crack. Blended product having aromatic hydrocarbon content not more than 25%. Reinforced with plies of synthetic woven fabric rubberized with suitable compound and double helical galvanized steel wire wrapped embedded along with copper wire between reinforcement of plies for electrical continuity. Outer plain cover is resistant to abrasion, weather and oil.

Application

The hose is used in Docks and Offshore operation of petroleum products.

Temperature Range : -40oC to + 100oC

Size Range : 3 inch to 12 inch

Working pressure : Type I - 7kg/cm2

Type II - 10kg/cm2
Type II - 15kg/cm2

OIL & SOLVENT HOSE PIOS-1



(Conforming to IS: 635/1982)

Seamless tube of suitable rubber compound resistant to oil, low aromatic solvent, dilutes acids, alkalis and chemicals. Reinforcement with plies of rubberized woven fabric/braids textile. Outer cover resistant to oils, solvent dilute acids, alkalis.

Application

Used for conveying lubrication oils, Transformer oil, Vegetable oil, Solvent and Low aromatic content product, High Speed Diesel, Oil and other petroleum products.

Temperature Range : -26oC to + 65oC Size Range : 5 mm to 50 mm Working pressure : 7kg/cm2



DRILL HOSE (PIRD-R)



APPLICATION

LINING:

REINFORCEMENT: COVER:

STANDARD:

USED FOR PNEUMATIC APPLICATION IN INDUSTRY,
CONSTRUCTION, OPEN CAST MINES AND QUARRIES
IN MOST SERVE SERVICE CONDITIONS.
HEAT AND OIL MIST RESISTANT BLEND OF
SYNTHETIC AND NATURAL RUBBER.
ONE HIGH TENCITY SYNTHETIC YARN BRAIDS.
MODIFIED NATURAL RUBBER COMPOUND WITH
EXCELLENT ABRASION AND AGEING PROPERTIES.
EXCEEDS IS 446 (TYPE-III)

NOMINAL BORE		MEAN OUTER COVER DIAMETER	MAXIMUM WORKING PRESSURE		MINIMUM BURST PRESSURE	
INCH	MM	ММ	PSI	BAR	PSI	BAR
3/8*	10*	18.0	365	25	1460	100
1/2	12.5	22.5	365	25	1460	100
5/8	16.0	26.0	365	25	1460	100
3/4	20.0	30.0	365	25	1460	100
1	25.0	36.5	365	25	1460	100
1-1/4	31.5	43.5	300	20	1200	80
1-1/2	38.0	50.5	260	18	1040	72
2	50.0	66.5	260	18	1040	72

^{*}With one high tenacity synthetic yarn braid.



ROCK DRILL HOSE (PIRD-W)



APPLICATION

LINING: REINFORCEMENT: COVER:

TEMP. RANGE STANDARD:

PNEUMATIC APPLICATION IN INDUSTRY, CONSTRUCTION, MINES, DRILLING AND QUARRIES IN MOST SEVERE SERVICE CONDITIONS. HEAT AND OIL MIST RESISTANT RUBBER COMPOUND ONE HIGH TENSILE BRASS COATED STEEL WIRE BRAID. ABRASION & OIL RESISTANT SYNTHETIC RUBBER COMPOUND

USED FOR EXTRA HEAVY DUTY, HIGH PRESSURE

-34°C TO + 100°C. EXCEEDS IS 446 (TYPE-III)

NOMINAL BORE		L BORE	MEAN OUTER COVER DIAMETER	MAXIMUM WORKING PRESSURE		MINIMUM BURST Pressure	
INC	CH	MM	ММ	PSI	BAR	PSI	BAR
3/8	}	10.0	18.0	510	35	2040	140
1/2		12.5	21.0	510	35	2040	140
5/8	}	16.0	24.0	510	35	2040	140
3/4		20.0	29.4	510	35	2040	140
1		25.0	36.6	510	35	2040	140
1-1	 4	31.5	43.0	510	35	2040	140
1-1	12	38.0	50.4	510	35	2040	140
2		50.0	63.5	510	35	2040	140

^{*}With one high tenacity synthetic yarn braid.